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Report No. UCB/ERL-90/4

JOINT SERVICES ELECTRONICS PROGRAM

FINAL REPORT
(Contract F49620-90-C-0029)
6 June 1990 - June 5, 1993)

Jeffrey Bokor and Michael A. Lieberman

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REPORT DOCUMENTATION PAGE			Form Approved OMB No. 0704-0188	
<small>Public reporting burden for this collection of information is estimated to average 1 hour per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Washington Headquarters Services, Directorate for Information Operations and Reports, 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302, and to the Office of Management and Budget, Paperwork Reduction Project (0704-0188), Washington, DC 20503.</small>				
1. AGENCY USE ONLY (Leave blank)		2. REPORT DATE 31 Jul 1993	3. REPORT TYPE AND DATES COVERED Final 6 Jun 1990 5 Jun 1993	
4. TITLE AND SUBTITLE Joint Services Electronics Program Final Report			5. FUNDING NUMBERS F49620-90-C-0029	
6. AUTHOR(S) J. Bokor and M.A. Lieberman			7. PERFORMING ORGANIZATION NAME(S) AND ADDRESS(ES) Electronics Research Laboratory 253 Cory Hall University of California at Berkeley Berkeley, CA 94720	
8. PERFORMING ORGANIZATION REPORT NUMBER UCB/ERL-90/4			9. SPONSORING/MONITORING AGENCY NAME(S) AND ADDRESS(ES) Air Force Office of Scientific Research/NE 110 Duncan Avenue Suite B115 Bolling Air Force Base, DC 20332-0001 Program Manager: Major Billy R. Smith, Jr., AFOSR/NE	
10. SPONSORING/MONITORING AGENCY REPORT NUMBER 2305 AS			11. SUPPLEMENTARY NOTES	
12a. DISTRIBUTION/AVAILABILITY STATEMENT APPROVED FOR PUBLIC RELEASE. DISTRIBUTION UNLIMITED.			12b. DISTRIBUTION CODE	
13. ABSTRACT (Maximum 200 words) This report summarizes the research activity supported by the Joint Services Electronics Program at the Electronics Research Laboratory for the period June 1990 to June 1993. It includes the Director's overview, a listing of principal investigators, degrees awarded to students and a list of publications and presentations. The research was organized into three themes during this period: Quantum Electronic Devices, Semiconductor Electronic Devices, and Neural Networks and Applications. Significant advances were made in all three areas. Under Quantum Electronic Devices considerable progress was made in overcoming the difficulties of realizing surface emitting optoelectronic devices. The novel growth technique of phase-locked epitaxy was developed which allowed for the improvement in control of layer thicknesses and improved performance of lasers. Under Semiconductor Electronic Devices, success was achieved in the deep sub-micron MOSFET program. Careful analysis of the fundamental issues that limit the continuation of the miniaturization of transistors has been an ongoing activity in this program. In the Neural Network and Applications Area, a prominent feature of the program has been the integration between theory and hardware. Revolutionary new architectures and algorithms for neural networks were investigated and tested on real-world applications, with particular attention given to applications of specific DOD interest.				
14. SUBJECT TERMS None			15. NUMBER OF PAGES 15	
16. PRICE CODE			17. SECURITY CLASSIFICATION OF REPORT UNCLASSIFIED	
18. SECURITY CLASSIFICATION OF THIS PAGE UNCLASSIFIED		19. SECURITY CLASSIFICATION OF ABSTRACT UNCLASSIFIED		20. LIMITATION OF ABSTRACT

DIRECTOR'S OVERVIEW

Over the period June 6, 1990 to June 5, 1993, the Joint Services Electronics Program (JSEP) has supported 15 faculty investigators, 46 students, and produced 88 publications in journals or conference proceedings, 14 Ph.D. degrees and 22 M.S. degrees.

The research has been organized into three themes: Quantum Electronic Devices, Semiconductor Electronic Devices, and Neural Networks and Applications. Significant advances were made in all three areas during the contract period.

Under Quantum Electronic Devices, the difficulties of realizing surface emitting optoelectronic devices are now being overcome. The novel growth technique of phase-locked epitaxy was developed, allowing ultra-precise control of layer thicknesses, and was used to fabricate vertical cavity surface emitting lasers, which produced up to 10 mW output -- the highest power reported for such lasers. A surface emitting second-harmonic generator was invented and shown to achieve a 100-fold improvement in second harmonic conversion efficiency by using asymmetric quantum wells for phase matching.

Under Semiconductor Electronic Devices, spectacular success has been achieved in the deep sub-micron MOSFET program. Careful analysis of the fundamental issues that limit the continuation of the miniaturization of transistors has been an ongoing activity. One issue is that as transistor dimensions shrink, the number of dopants and interface traps within the active area of the device becomes so small that statistical fluctuations in the random distribution of these can begin to have a measurable effect on device behavior. In an effort to investigate this issue, single interface traps in PMOSFETs were observed and characterized for the first time via the fluctuations in current through a $0.1\text{ }\mu\text{m} \times 0.3\text{ }\mu\text{m}$ transistor due to the filling and emptying of individual interface traps. An investigation of scalable device structures led to the identification of the SOI (silicon on insulator) device as the best opportunity for achieving functional devices below the $0.1\text{ }\mu\text{m}$ barrier. A determined effort at understanding and overcoming the challenges involved in designing and fabricating such devices at this unprecedented dimension culminated in the realization and characterization of silicon MOSFETs with a world record switching speed of only 12 psec. In spite of considerable effort in this area world-wide, the Berkeley record still stands as the fastest of any silicon technology, including advanced SiGe heterojunction bipolar.

In the Neural Network and Applications Area, a prominent feature of our program has been the integration between theory and hardware. We have investigated revolutionary new architectures and algorithms for neural networks, and tested them on real-world applications, with some particular attention given to applications of specific DoD interest. One new architecture is the cellular neural network (CNN). This is a deceptively simple concept, with rather complex theoretical ramifications. Its close analogy to the structure of the visual cortex has proven to be of great advantage in pattern recognition problems. Another architecture developed for signal processing-type applications involves a Wigner-Ville transform time-frequency technique. This scheme was investigated for classifying sonar returns from different objects at different angles of observations and achieved a 95% success rate, outperforming all other known classification algorithms.

This has been a period of great accomplishment and excitement in the JSEP program at Berkeley. We look forward to a continued productive relationship with JSEP.

LISTING OF PRINCIPAL INVESTIGATORS

Nathan Cheung
Leon Chua
T. Kenneth Gustafson
Chenming Hu
Ping Ko
Kam Lau
M. Lieberman
William Oldham
Abhiram Ranade
Alberto Sangiovanni-Vincentelli
Carlo Sequin
J. Stephen Smith
Shyh Wang
Eugene Wong
Avideh Zakhori

STUDENTS PARTIALLY OR FULLY SUPPORTED BY JSEP: DEGREES AWARDED

Student	Degree	Year
Boothe, Bob	Ph.D.	93
Chan, James	M.S.	93
Chinrungrueng, Chedsada	Ph.D.	93
Chung, James	Ph.D.	90
Crounse, Kenneth	M.S.	91
Cruz-Moreno, Jose	M.S.	92
de Veciana, Gustavo	M.S.	90
Fong, Y.K.	Ph.D.	90
George, Peter	Ph.D.	90
Harshman, Patrick	M.S.	90
Hu, Limin	Ph.D.	90
Hung, Lawrence	M.S.	92
Kiang, Meng-Hsiung	M.S.	92
King, Chi-Chieh	M.S.	91
Lee, Angela	M.S.	91
Liang, Chunlin	Ph.D.	90
Liang, Guo Chun	Ph.D.	90
Lin, Hong	Ph.D.	92
Moon, J.E.	Ph.D.	90
Noriego-Asturias, Jorge	M.S.	92
Raghunath, M.T.	Ph.D.	93
Sin, C.K.	M.S.	90
Walker, Jeffrey	M.S.	90
Wann, Hsing-jen	M.S.	92
Wilson, Gordon	M.S.	90

11 Ph.D.'s and 14 M.S.'s

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S.P. Dijaili, A. Dienes, and J.S. Smith, "ABCD Matrices for Dispersive Pulse Propagation," *IEEE Journal of Quantum Electronics*, Vol. 26, No. 6, pp. 1158-1164, June 1990.

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H. Lin and J.S. Smith, "Optical Time-Division Demultiplexing Using Second-Order-Optical Nonlinear Effects," *Appl. Phys. Lett.*, 59 (22), November 1991.

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R. Moazzami, N. Akt, Y. Nissan-Cohen, W.H. Shepherd, M.P. Brassington, and C. Hu, "Impact of Polarization Relaxation on Ferroelectric Memory Performance," *1991 Symposium on VLSI Technology Digest of Technical Papers*, pp. 61-62, Oiso, Japan, May 1991.

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PUBLICATIONS/PAPERS/PRESENTATIONS

March 1992 - June 1993

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- J. Chan, "Investigation of AlN as an Insulated-Gate and Wide Bandgap Semiconductor Material," M.S. Thesis, University of California, Berkeley, 1993.
- C. Chinrungrueng, "Evaluation of Heterogeneous Architectures for Artificial Neural Networks," Ph.D. Thesis, University of California, Berkeley, April 1993.
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- K. Crounse, "Image Halftoning Using Cellular Neural Networks," Master's Thesis, University of California, Berkeley, December 1991.
- J. Cruz-Moreno, "A Cellular Neural Network Chip," Master's Thesis, University of California, Berkeley, December 1992.
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- P. George, "Device Models for the Gallium Arsenide MESFET," Ph.D. Thesis, University of California, Berkeley, April 1990.
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